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MATERIAL SAFETY DATA SHEET

SECTION 1 – IDENTIFICATION OF THE MATERIAL AND SUPPLIER

PRODUCT NAME: Indus Compressor Oil 2KH46

PRODUCT CODE: CO2KH46

RECOMMENDED USE: Reciprocating compressor and turbine oil.

SUPPLIER NAME: PENRITE OIL Company Pty Ltd (ABN: 25005 001 525)

ADDRESS: 88 Lewis Road, Wantirna South, Victoria, 3152

TELEPHONE NUMBER: 03 9801 0877

EMERGENCY TEL. NUMBER: 03 9801 0877 Business Hours.

SECTION 2 – HAZARDS IDENTIFICATION

Statement of Hazardous Nature of Product: This product is not classified as Hazardous according to criteria of the National Occupational Health and Safety Commission (SafeWork Australia). This product is not classified as dangerous goods according to the ADG Code.

SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS

INGREDIENTS CAS NUMBER PROPORTION % W/W

Distillates (petroleum), hydrotreated heavy paraffinic 64742-54-7 > 60% Mixture of highly refined mineral oils, C15-50 - < 10% Complex mixture of additives Mixture < 10%

SECTION 4 - FIRST AID MEASURES

INGESTION: Rinse mouth out and drink a glass of water. Due to the blend of ingredients

present, the manufacturer recommends that if swallowed, do NOT induce vomiting. If irritation develops or persists or vomiting has occurred after

ingestion, consult a doctor.

EYE: If in eyes, hold eyelids apart and flush the eye immediately with large amounts

of running water. Continue flushing for at least 15 minutes or until advised to stop by a doctor. Check for contact lenses. If there are contact lenses, these should be removed under supervision. After flushing, if irritation develops or

persists, seek medical assistance.

SKIN CONTACT: If skin or hair contact has occurred remove any contaminated clothing, wash

skin or hair thoroughly with soap and water. If irritation develops or persists,

consult a Doctor.

INHALATION: If affected, remove the patient from contaminated area, if safe to do so. Lay

patient down in a well-ventilated area and reassure them. If not breathing, provide artificial respiration and seek immediate medical assistance. If unconscious, place in a recovery position and seek immediate medical

assistance.

FIRST AID FACILITIES: Eye wash fountain and safety showers are recommended.

ADVICE TO DOCTOR: Treat symptomatically. As the product is hydrocarbon based, if vomiting has

occurred after ingestion, the patient should be monitored for adverse effects.

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SECTION 5 - FIRE FIGHTING MEASURES

FIRE: This product is not flammable under conditions of use. Is a combustible liquid

that will burn if preheated. Keep storage tanks, pipelines, fire exposed surfaces,

etc. cool with water spray.

EXPLOSION: No information to indicate that the product is an explosion hazard. Extinguish all

sources of flame or spark. Closed containers may explode when exposed to

extreme heat. Do not cut, weld, drill or pressurise empty metal containers.

FIRE EXTINGUISHING

MEDIA: Use extinguishing media appropriate for surrounding fire. Use carbon dioxide,

foam, dry chemical or water fog. Spray down fumes resulting from fire. Avoid using full water jet directed at residual material that may be burning. Water may

cause splattering. Product will float on water.

COMBUSTION

HAZARDS: Combustion may produce oxides of carbon and nitrogen, smoke and irritating

vapours.

PROTECTIVE

EQUIPMENT: In the event of a fire, wear full protective clothing and self-contained breathing

equipment with full-face piece operated in the pressure demand or other

positive pressure mode.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTION: Wear gloves, glasses/goggles, boots and full-length clothing. During routine

operation a respirator is not required. However, if mists or vapours are generated, an approved organic vapour/particulate respirator is required.

EMERGENCY

PROCEDURES: Ventilate area and extinguish and/or remove all sources of ignition. Stop the

leak if safe to do so. Caution: The spilled product will be slippery. Contain the spill and absorb with a proprietary absorbent material, sand or earth. Place used absorbent in suitable containers and follow local and state regulations for the disposal of waste. Do not allow product to enter drains, surface water,

sewers or watercourses - inform local authorities if this occurs.

CLEANING PROCEDURES: Having contained the spill, collect all material quickly as mentioned above.

Personnel must wear gloves, goggles or glasses, boots and full-length clothing during cleaning procedures. Wash contaminated area and objects with detergent and water after spill has been cleared. Rinse the cleaned area with

water.

SECTION 7 – HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING:

Avoid contact with the product by using appropriate protective equipment such as gloves, glasses or goggles and full-length clothing. Eating, drinking, and smoking should be prohibited in the area where this material is handled, stored and processed. Workers should follow good personal hygiene practices, such as washing hands before eating, drinking and smoking. Keep containers tightly closed when not in use. Prevent product from entering waterways, drains or

CONDITIONS FOR SAFE STORAGE:

Classified as a Class 2 Combustible Liquid. Store in a well ventilated area away from direct sunlight, ignition sources, oxidising agents, foodstuffs and clothing. Keep containers closed when not in use. Containers that have been opened

must be carefully resealed and kept upright to prevent leakage.

INCOMPATIBILITIES: Oxidizing substances including strong acids.

sewers.

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SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

AIRBORNE EXPOSURE: Exposure standards for the product have not been established. However, in the

operation of certain equipment or at elevated temperatures, if oil mists are

generated the following Exposure Standard should be observed:

Time Weighted Average (TWA): 5 mg/m³ Short Term Exposure Limit (STEL): 10 mg/m³

VENTILATION SYSTEMS: Special ventilation is not normally required. However, in the operation of certain

equipment or at elevated temperatures mists or vapour may be generated and exhaust ventilation should be provided to maintain airborne concentration levels

below the exposure standard.

PERSONAL RESPIRATORS: During routine operation a respirator is not required. However, if mists or

vapours are generated, an approved organic vapour/particulate respirator is

required. Use respirators in accordance with AS 1715 and AS 1716.

GLOVE TYPE: Wear gloves to provide hand protection. Nitrile gloves are recommended.

CLOTHING: During normal operating procedures, long sleeved clothing is recommended to

avoid skin contact. Soiled clothing should be washed with detergent prior to re-

use.

EYE PROTECTION: Wear safety glasses/goggles to avoid eye contact when handling. If there is a

risk of splashing during use, a full face shield is recommended.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Viscous amber liquid.

ODOUR: Characteristic lubricating oil odour.

VAPOUR DENSITY: No data available. VAPOUR PRESSURE (mmHg): No data available. DENSITY (g/mL @ 15°C): Typically 0.867. VISCOSITY (cSt @ 100°C): Typically 7.2. VISCOSITY (cSt @ 40°C): Typically 46. FLASHPOINT (°C): Typically 205°C. FLAMMABILITY LIMITS (%): No data available. SOLUBILITY IN WATER(g/L): Insoluble in water. **BOILING RANGE (°C):** No data available. % VOLATILE-VOL/VOL: No data available. **EVAPORATION RATE:** No data available. Not applicable. pH:

SECTION 10 – STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable under recommended storage and handling conditions (see section 7).

CONDITIONS TO AVOID: Observe the usual precautionary measures for handling chemicals. Do not heat

the container or leave the container open when not in use.

INCOMPATIBLES: Strong oxidising agents including concentrated acids.

HAZARDOUS DECOMPOSITION

PRODUCTS: Combustion may produce oxides of carbon and nitrogen, smoke and irritating

vapours.

HAZARDOUS REACTIONS: Keep away from strong oxidising agents, such as strong acids, chlorates,

nitrates and peroxides. Hazardous polymerisation does not occur.

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SECTION 11 - TOXICOLOGICAL INFORMATION

HEALTH EFFECTS

ACUTE:

SWALLOWED: This product is expected to have a low order of toxicity associated with it when

ingested. It may cause slight irritation to the mouth, throat and digestive tract. This product contains amine components that are rated as R22 - Harmful if swallowed, however they are present at amounts below the Concentration cutoff level. Based upon assessment of similar products, the Acute Oral Toxicity is expected to be LD₅₀ (rat) >5000 mg/kg. During normal usage ingestion should

not be a means of exposure.

EYE: May be mildly irritating to the eyes. Symptoms may include localised burning,

redness and tearing. This product contains components that are rated as R36 - irritating to eyes, however they are present at amounts well below the

Concentration cut-off level.

SKIN: May be mildly irritating to the skin. This product contains alkyl and aryl amine

components that are rated as R43 - may cause sensitisation by skin contact, however they are present at amounts below the Concentration cut-off level. Correct handling procedures incorporating appropriate protective clothing and gloves should minimise the risk of skin irritation. People with pre-existing skin conditions, such as dermatitis, should take extreme care so as not to

exacerbate the condition.

INHALED: No data to indicate a toxic inhalation hazard. Inhalation of vapours or mist

(generated at elevated temperatures or by mechanical action) may cause

irritation to the nose and throat.

CHRONIC: Prolonged, repeated, long term exposure to the product via skin contact may

lead to irritation of the skin. Observation of good work practices should

minimise the potential for this to occur.

TOXICITY DATA: There is no data on the product as a whole.

Immunotoxicity: Not available.

Skin Sensitisation: This product is not expected to be a skin sensitiser, based on the available data

and the known hazards of the components. Though it does contain alkyl and aryl amine components that are rated as skin sensitisers at levels that are

higher than those present in this product.

Respiratory Tract Sensitisation: This product is not expected to be a respiratory tract sensitiser, based on the

available data and the known hazards of the components.

Mutagenic: This product is not expected to be a mutagen, based on the available data and

the known hazards of the components.

Reproductive Toxicity: This product is not expected to be a reproductive hazard, based on the available

data and the known hazards of the components.

Teratogenicity/Embryotoxicity: This product is not expected to be a teratogen or an embryotoxin, based on the

available data and the known hazards of the components.

Carcinogenicity: Long term animal experiments have shown that any health risks are associated

with the level of aromatic and polycyclic constituents in the product. These constituents are removed during the manufacturing process to a level at which

no health risks are expected as a result of normal handling.

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SECTION 12 - ECOLOGICAL DATA

ECOTOXICITY: There is no data available for the product as a whole. However, some of the

components have been rated as R50 – Very toxic to aquatic organisms, R51 - Toxic to aquatic organisms, R52 - Harmful to aquatic organisms and R53 - May cause long-term adverse effects in the aquatic environment. Based upon calculated values, the overall product would be expected to be rated as R52/53 - Harmful to aquatic organisms. May cause long-term adverse effects in the

aquatic environment.

PERSISTENCE &

DEGRADABILITY: Based on the available data and the known hazards of the components and

similar products the product is not expected to be readily biodegradable.

MOBILITY: No information is available. ENVIRONMENTAL FATE: No information is available.

BIOACCUMULATIVE

POTENTIAL:

No information is available.

SECTION 13 - DISPOSAL CONSIDERATIONS

DISPOSAL METHODS/ CONTAINERS:

Spilled product should be shovelled into a suitable waste container, such as a plastic drum and then be treated as a solid waste. Follow state or local regulations for disposal of the waste. The product should not be released to the environment, so any unused material or contaminated containers should be disposed of as hazardous waste at an appropriate collection depot or be recycled wherever possible. Dispose of containers and unused contents in accordance with Federal, State and local requirements. Do not allow product to enter drains, sewers and watercourses.

SECTION 14 – TRANSPORT INFORMATION

This product is not regulated according to the ADG Code, IATA or IMDG.

SECTION 15 – REGULATORY INFORMATION

This product is not classified as Hazardous according to criteria of the National Occupational Health and Safety Commission (Safe Work Australia). All ingredients are on the AICS List.

SECTION 16 – OTHER INFORMATION

Date of MSDS Preparation: 16th November 2011 Revision: 0.0

ACRONYMS

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

ADG Code Australian Code for the Transport of Dangerous Goods by Road and Rail

CAS Number Chemical Abstracts Service Registry Number

UN Number United Nations Number

ACGIH American Conference of Governmental Industrial Hygienists

R-Phrase Risk Phrases **S-Phrase** Safety Phrases

HAZCHEM No An emergency action code of numbers and letters which gives information to emergency

services

NOHSC National Occupational Health and Safety Commission

AICS Australian Inventory of Chemical Substances

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SECTION 16 - OTHER INFORMATION continued

CONTACT POINT

NAME: Tony Lawton
TITLE: Technical Manager

TELEPHONE NUMBER: (03) 9801 0877 Business Hours

All information contained in this Material Safety Data Sheet and the health, safety and environmental information are considered to be accurate to the best of our knowledge as of the issue date specified above. However, no warranty or representation, expressed or implied, is made as to the accuracy or completeness of the data and information contained in this data sheet.

Health and safety precautions and environmental advice noted in this data sheet may not be accurate for all individuals and/or situations. It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The Company accepts no responsibility for any injury, loss or damage, resulting from abnormal use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material.